

Introduction

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Stress

- Something that is applied to a material by loading it

Strain

- A change of shape
- Response to stress

Mode of loading

- The way stress is applied

Elastic modulus

- The ability to cope with stress

Stiffness

- The resistance to change of shape that is elastic

Strength

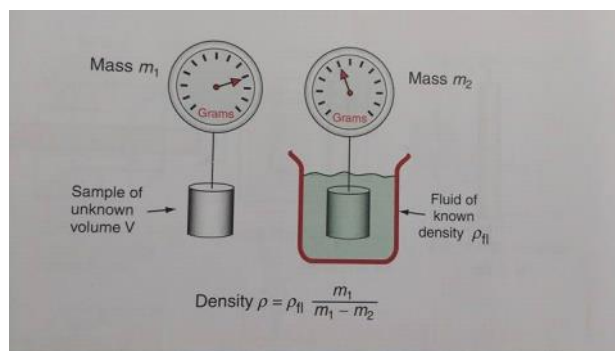
- Resistance to permanent distortion or total failure

Density, stress, strain and moduli

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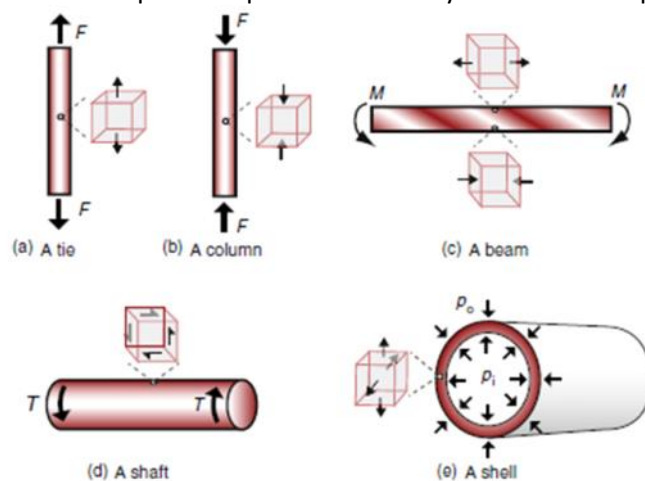
Density

- Mass per unit volume
 - o Mg/m^3 (= 1000 kg/m^3)
- Double weighing method
 - o First : weighed in air
 - o Second : weighted in a liquid of known density
 - = Archimedes' principle
 - o Then we can derive density

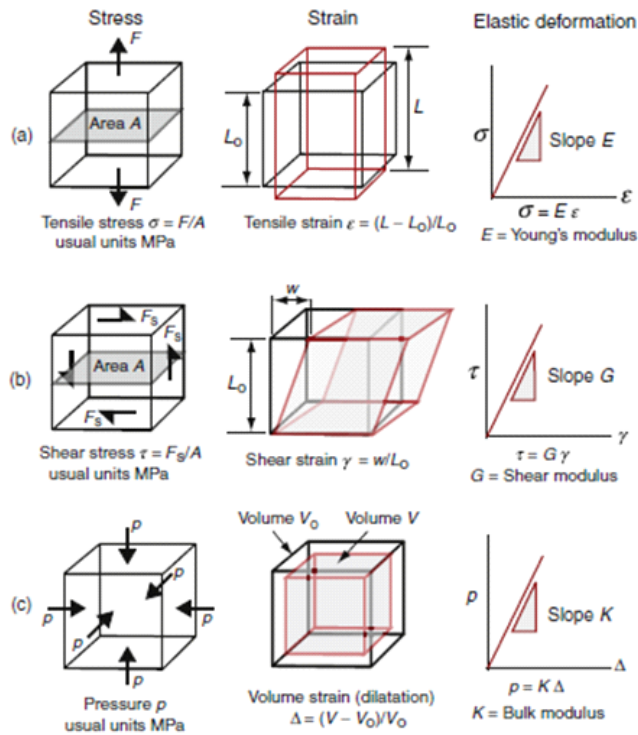


Modes of loading

- The elastic response depends on the way the loads are applied



Stress



- Tensile stress σ
 - $\sigma = \frac{F}{A}$
 - Unit = Mpa
- Shear stress τ
 - $\tau = \frac{F_s}{A}$
 - Unit = Mpa
- Pressure p
 - Positive when they push, negative when they pull
 - Unit = Mpa

Strain

- Tensile strain ϵ
 - $\epsilon = \frac{\delta L}{L_0}$
 - L_0 = original length
 - L = new length
 - $\delta L = L - L_0$
- Shear strain γ
 - $\tan(\gamma) = \frac{w}{L_0} = \gamma$
 - w = distance
- Dilatation = volumetric strain
 - $\Delta = \frac{\delta V}{V}$

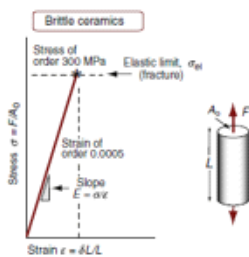
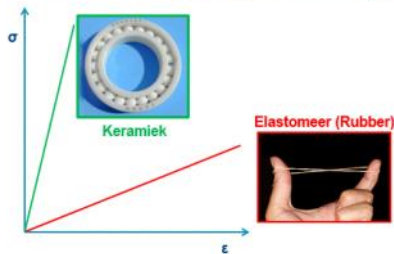
- $V = \text{volume}$

Stress - strain curves and moduli

- Young's modulus E

- $\sigma = E\varepsilon$

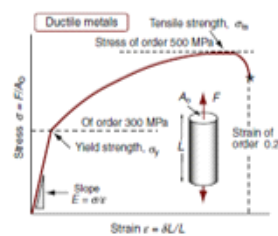
- Materialen met hoge en lage E-modulus (Young's modulus)



Brosse Keramieken

Elastische rek: 0.05%

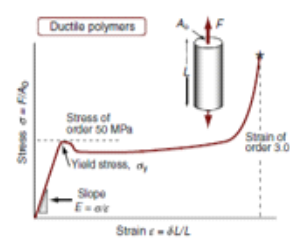
Sterkte: 300 MPa



Ductiele Metalen

Totale rek: 20 %

Sterkte: 300 MPa



Ductiele Polymeren

Totale rek: 300%

Sterkte: 50 MPa

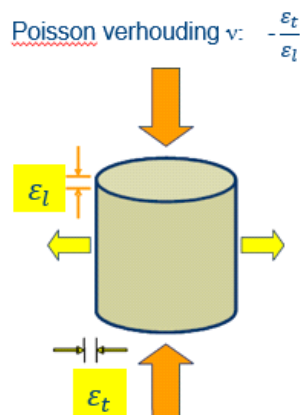
- Shear modulus G

- $\tau = G\gamma$

- Bulk modulus K

- $p = k\Delta$

- Poisson's ratio



$$G = \frac{E}{2(1 + \nu)}$$

$$K = \frac{E}{3(1 - 2\nu)}$$

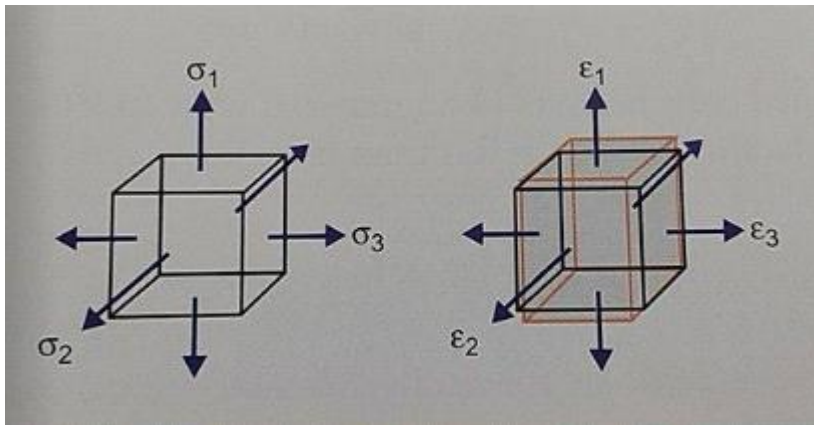
- Metalen : $\nu \approx 1/3$

- $G = \frac{3}{8}E$
- $K = E$

- Elastomeren : $\nu \approx 1/2$

- $G = \frac{1}{3}E$
- $K \gg E$

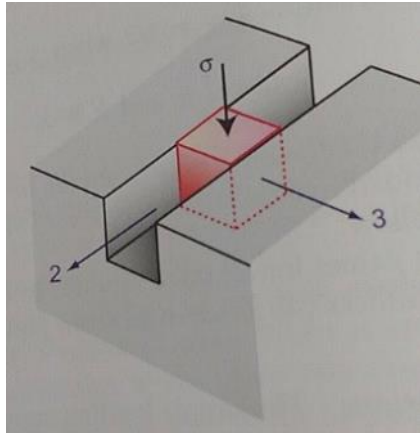
Hooke's Law in 3 dimensions



- General cubic element of material with 3 different stresses

- $\epsilon_1 = \frac{\sigma_1}{E}$
- $\epsilon_2 = \epsilon_3 = -\nu \epsilon_1 = -\frac{\nu \sigma_1}{E}$
- (repeat that for σ_2 and σ_3)
- Hooke's law in 3 dimensions :
 - $\epsilon_1 = \frac{1}{E} (\sigma_1 - \nu \sigma_2 - \nu \sigma_3)$
 - $\epsilon_2 = \frac{1}{E} (\sigma_2 - \nu \sigma_1 - \nu \sigma_3)$
 - $\epsilon_3 = \frac{1}{E} (\sigma_3 - \nu \sigma_1 - \nu \sigma_2)$

- Example



- $\sigma_2 = 0$
- $\epsilon_3 = 0$
- $\frac{\sigma_1}{\epsilon_1} = \frac{E}{1 - \nu^2}$
- Result : cube behaves like material with 'effective modulus'
 - Because : $\frac{E}{(1-\nu^2)} > E$

Elastic energy

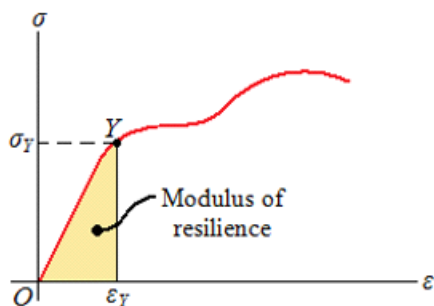
- If you stretch an elastic band, energy is stored in it

- $dW = \frac{F dL}{A L} = \sigma d\epsilon$

- Unit : J/m³

- Area under the stress - strain curve

- $W = \int_0^{\sigma^*} \sigma d\epsilon = \frac{1}{2} \frac{(\sigma^*)^2}{E}$



Measurement of Young's modulus

- Moduli are measured dynamically
 - By measuring the frequency of natural vibrations of a beam or wire, or by measuring the velocity of sound waves in the material
 - Both depend on $\sqrt{\frac{E}{\rho}}$

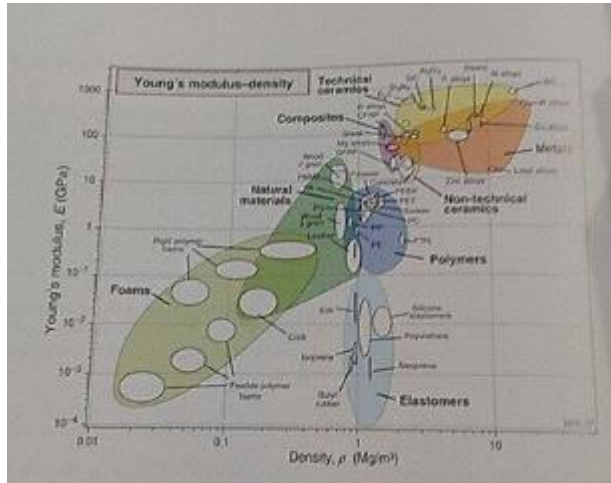
Stress-free strain

- Ex. Magnetic field, electrostatic field, thermal expansion
- Thermal expansion
 - $\varepsilon_T = \alpha \Delta T$
 - ε_T = thermal strain
 - α = expansion coefficient
 - ΔT = temperature change

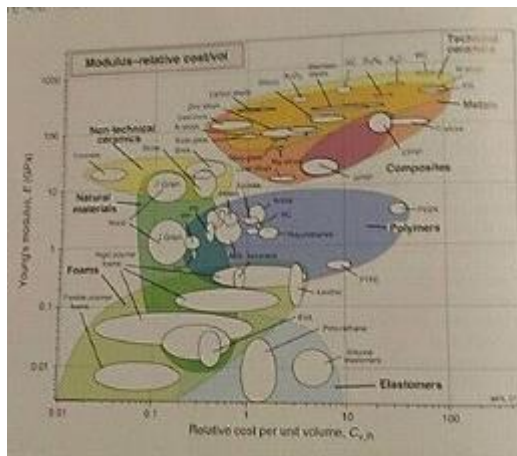
The big picture : material property charts

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Modulus - density chart



Modulus - relative cost chart



Anisotropy

- When their properties depend on the direction in the material they are measured
- Ex. Single crystals, drawn polymers and fibres
- Not ex. Glasses and polymers

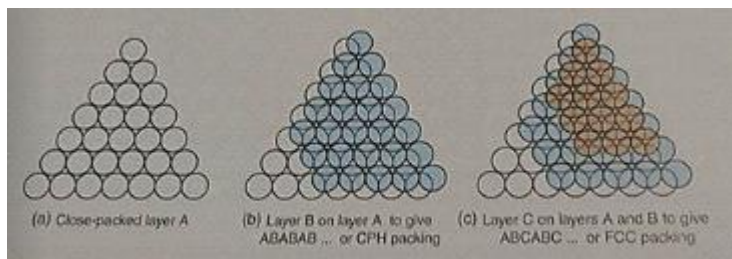
What determines stiffness and density

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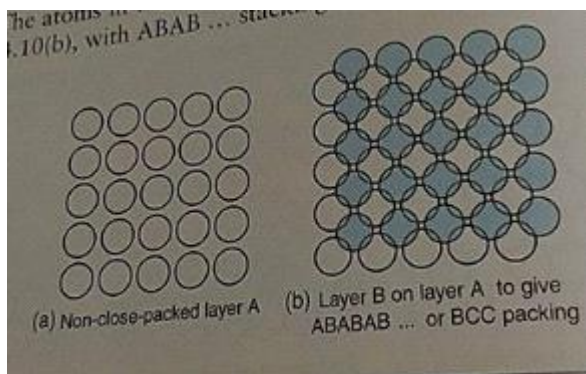
Introduction to GLU 1 : simple ideas of crystallography

- Many of properties of materials depend directly on the way the atoms or molecules within them are packed
- Glasses : arrangement is disorderd with no regularity
- Polymers : largely made up of tangled long-chain molecules
- Metals and ceramics : crystalline, regularly pattern

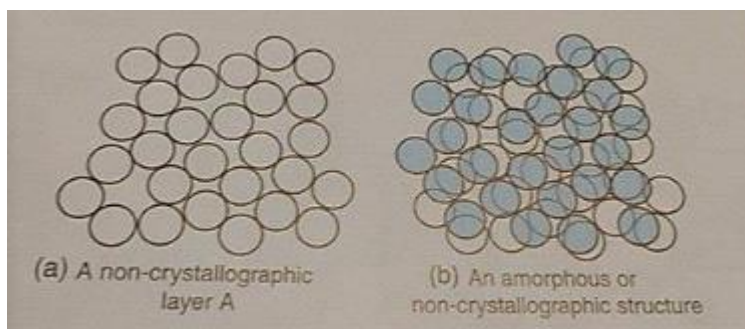
Atom packing in metals and the unit cell



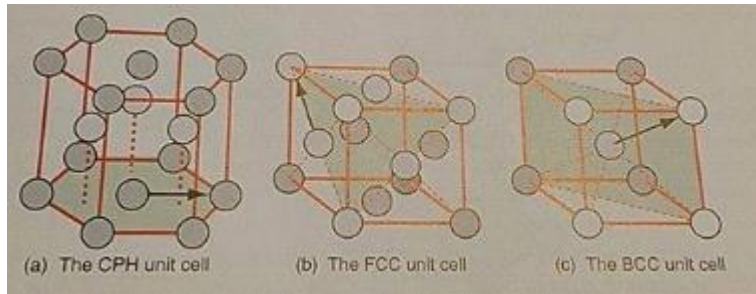
- a) Close-packed
- b) Close-packed hexagonal = CPH
- c) Face-centred cubic = FCC



- a) Non-close-packed
- b) Body-centred cubic = BCC

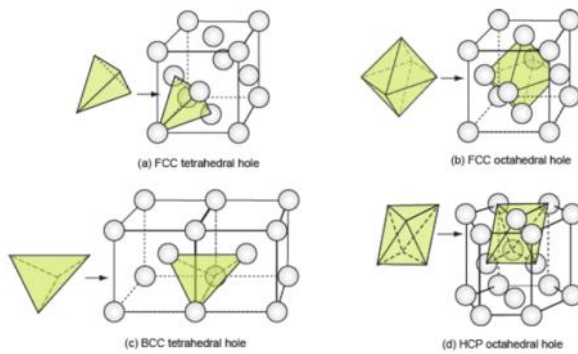


- a) Non-crystallographic



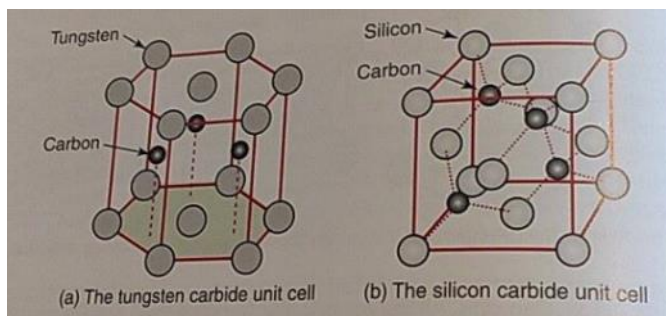
- a) CPH unit cell (crystal structure)
- b) FCC unit cell
- c) BCC unit cell

- Rare holes



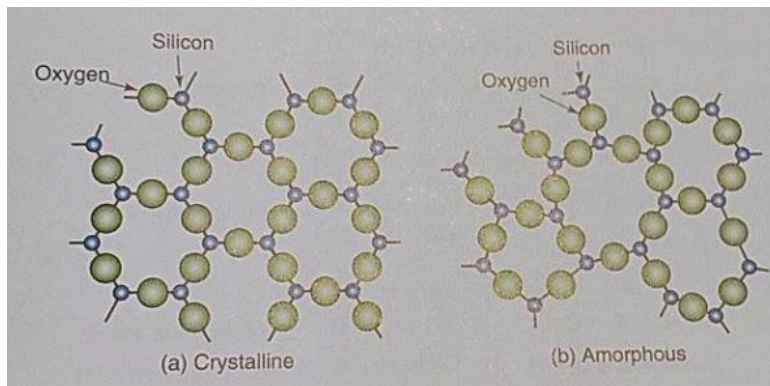
Atom packing in ceramics

- They also have characteristic unit cells



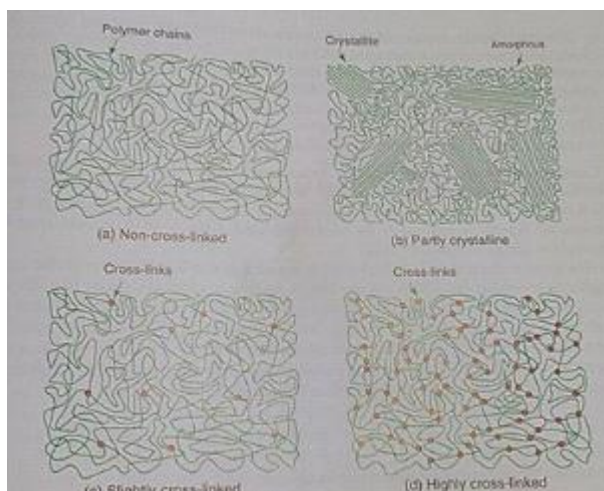
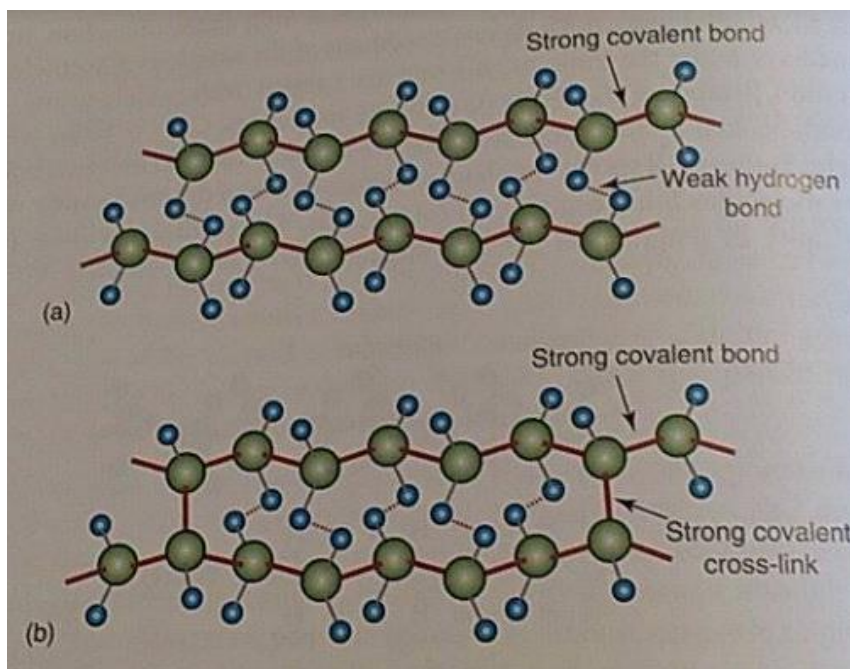
Atom packing in glasses

- Crystalline state is lowest energy state
- Glassy structure \approx amorphous structure



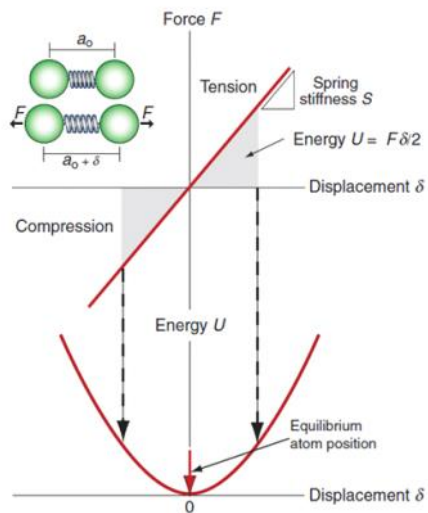
Atom packing in polymers

- Long chain of carbon atoms, to which side groups are attached
- Separated chains attract each other, but weakly
- Cross-links : strong and weak



Cohesive energy and elastic moduli

- Cohesive energy = strength of the bonding of atoms
 - = energy per mol required to separate the atoms of a solid
- The greater the cohesive energy, the stronger the bonds



- $\sigma = \epsilon \cdot E$ (Hooke)

- $F/\delta = S$

- $\frac{F}{(a_0)^2} = \sigma$

- $\delta/a_0 = \epsilon$

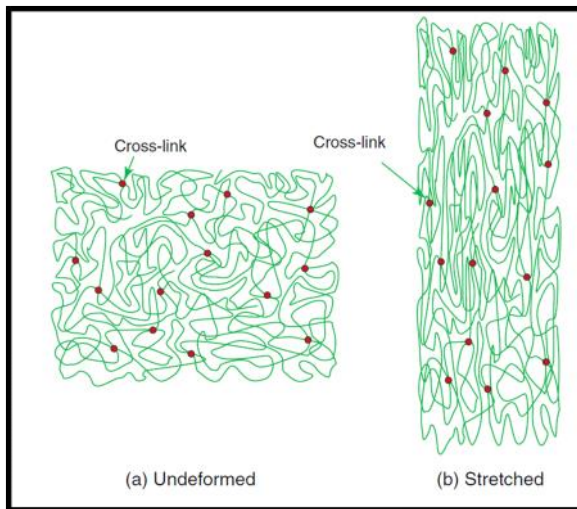
$$\frac{F}{a_0} = E \cdot \delta$$

$$E = \frac{S}{a_0}$$

- S = stiffness
- δ = distance
- a_0 = distance between atoms

- Lower limit for E for a true solid = 1 GPa
- Verband met thermische expansie coefficient :
 - $\alpha \approx \frac{1.6 \cdot 10^{-3}}{E}$

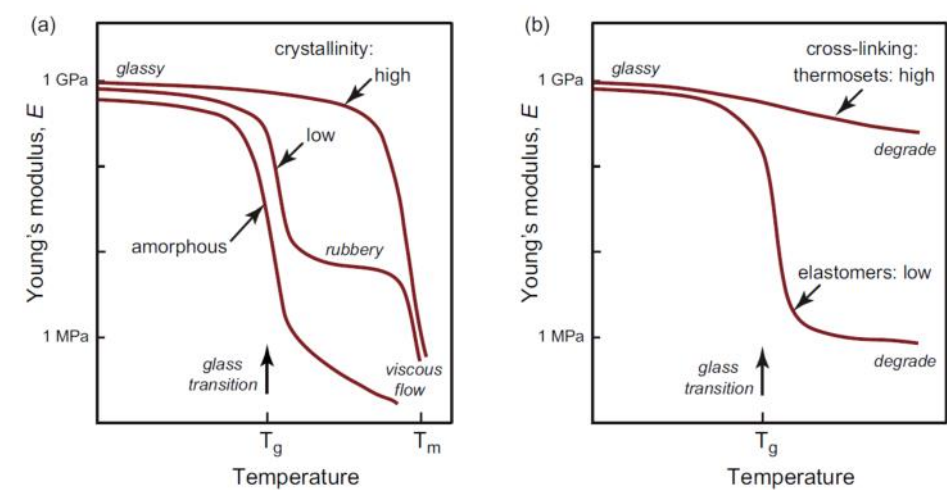
The elastic moduli of elastomers



- Structure has high randomness = entropy is high
- When stretched, the molecules get aligned => entropy gets lower => looks more like crystallites
- Moduli of elastomers are low
- Higher temperature favours randomness => when heating elastomers, they become more random

Temperature - dependence of polymer moduli : the glass transition temperature

- Crystalline solids
 - o Melting temperature = T_m
- Amorphous materials
 - o Glass transition temperature = T_g
 - = temperature at which the weak inter-chain bonds start to melt
- Typical : $T_m \approx 1.5 * T_g$



Manipulating modulus and density

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Composites

- Mix 2 materials

- Density

$$\tilde{\rho} = f\rho_r + (1-f)\rho_m$$

- f = fraction
- ρ_r = reinforcement density
- $(1-f)$ = volume fraction
- ρ_m = matrix density

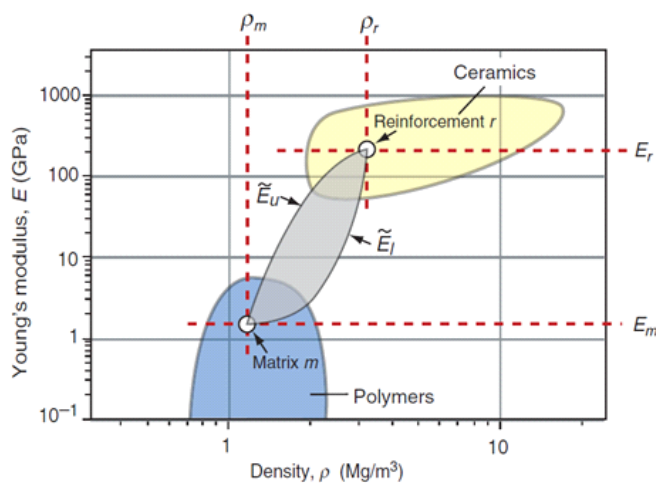
- The modulus of a composite is bracked between 2 bounds, upper bound \tilde{E}_U and lower bound \tilde{E}_L

$$\tilde{E}_U = fE_r + (1-f)E_m$$

- Parallel

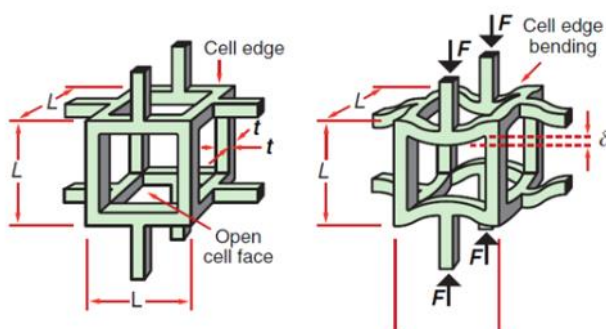
$$\tilde{E}_L = \frac{E_m E_r}{fE_m + (1-f)E_r}$$

- Serie



Foams

- Mixing a matrix material with a foaming agent



- Density

$$\circ \frac{\tilde{\rho}}{\rho_s} = \left(\frac{t}{L}\right)^2$$

- $\tilde{\rho}$ = density of foam
- ρ_s = density of the solid of which it is made
- L = cell size
- t = thickness of cell edges

- Modulus E

$$\circ \frac{\tilde{E}}{E_s} = \left(\frac{\tilde{\rho}}{\rho_s}\right)^2$$

Summary

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Conclusie

- Dichtheid van een materiaal ~ aard v.d. atomen
~ stapeling v.d. atomen
- Metalen vaak dichtst gestapeld
- Mogelijkheid tot 'stapelen' bij polymeren ~ mate v. kristalliniteit
- Modulus van een materiaal ~ stijfheid van de bindingen
- Polymeren: modulus is sterk afhankelijk van temperatuur
- Elastomeren: moleculair richten van molecules ~ modulus
- Hybriden (composieten & schuimen) zijn dé manier om modulus en dichtheid te variëren

KU LEUVEN

